

# MAST TECHNOLOGIES



RF Absorbers | Microwave Absorbers | EMI Shielding Elastomers | High Temperature Coatings | Specialty Caulks | Customized Inks

innovative materials for  
integrated solutions



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RF Absorbers  
Microwave Absorbers  
EMI Shielding Elastomers  
High Temperature Coatings  
Potting Compounds  
Specialty Caulks  
Customized Inks

**MAST Technologies** is a global innovator and manufacturer of RF and microwave absorbing materials, EMI solutions, and high temperature coatings. MAST is a customer driven organization that prides itself on the ability to offer prompt and effective solutions from product selection through post sale support. MAST Technologies' products are used by many of the world's largest OEMs in industries from consumer electronics, military vehicles, military electronics, automotive, telecommunications, space, instrumentation, wireless communication, and medical devices.

Demonstrating MAST Technologies' commitment to innovation and new product development, MAST has been the recipient of multiple Small Business Innovation and Research (SBIR) contracts, and is proud to have brought the developed products to market. MAST Technologies was founded on the principles of providing best in class service with the highest quality products at prices that every customer can afford.

### CUSTOMER COMMITMENT

MAST Technologies is unequivocally dedicated to the pursuit of one hundred percent customer satisfaction. Our goal is to continue to impress from our first interactions with a customer's design, to prototyping, production, and post sale support. MAST Technologies is committed to prompt delivery of quotations, samples, and orders, commonly within 24 hours.

### ENGINEERING SUPPORT

MAST Technologies is committed to providing a cost effective high performance solution. Engineering resources are always made available for customers to utilize whether it is simply for material selection or new product development.

### CUSTOMIZATION

MAST Technologies prides itself on being a low cost leader in custom die cutting, kiss cutting, and fabricating products into ship-sets or kits. MAST Technologies also offers material "tuning", wherein a material is optimized for a specific customer frequency, for little or no charge.

### SAMPLE KITS

MAST Technologies also offers a **FREE sample kit program**, where customers may evaluate several material options completely free of charge.

**ORDER YOUR FREE SAMPLE KIT TODAY!**



### ORDER YOUR FREE SAMPLE KIT TODAY!

Please contact a MAST Technologies representative via email at: [sales@masttechnologies.com](mailto:sales@masttechnologies.com) or by completing our quick and easy Sample Kit Request Form at: [www.masttechnologies.com](http://www.masttechnologies.com)

# RF ABSORBERS

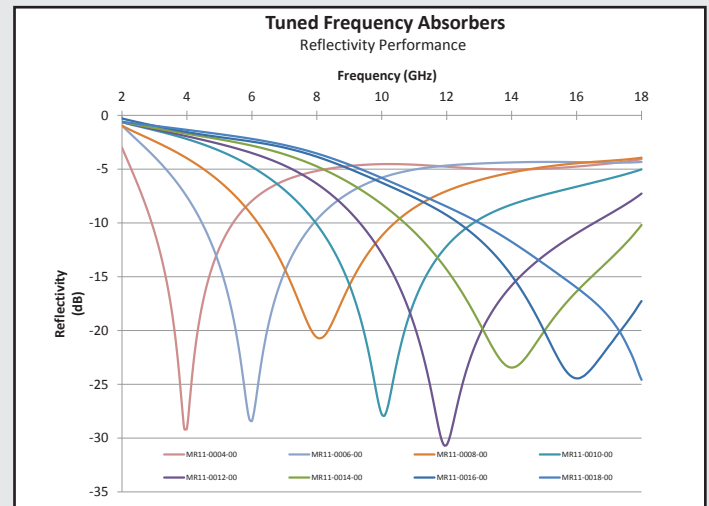
## Tuned Frequency Absorbers (MR1 Series)

Tuned Frequency Absorbers, also known as resonant frequency absorbers, provide great reflection loss at a discrete frequency, typically offering 20dB of attenuation in a thin elastomeric solution.

MAST Engineers can tune an absorber to any frequency from 1 to 100 GHz, by simply changing the formulation and thickness.

Performance Specifications			
Thicknesses:	0.010" to 0.150"	Operating Temp (°F):	-60 to 375
RoHS Compliant:	Yes	Sheet Sizes:	12"x12", 24"x24"
UL94-V0 Rated:	Yes	PSA Available:	Standard with -01 suffix

Part Number	Frequency (GHz)	Thickness (in)	Part Number	Frequency (GHz)	Thickness (in)
MR11-0001-00	1.0	0.135	MR11-0012-00	12.0	0.056
MR11-0002-00	2.0	0.128	MR11-0013-00	13.0	0.051
MR11-0003-00	3.0	0.095	MR11-0014-00	14.0	0.047
MR11-0004-00	4.0	0.078	MR11-0015-00	15.0	0.045
MR11-0005-00	5.0	0.081	MR11-0016-00	16.0	0.043
MR11-0006-00	6.0	0.070	MR11-0017-00	17.0	0.041
MR11-0007-00	7.0	0.062	MR11-0018-00	18.0	0.040
MR11-0008-00	8.0	0.053	MR11-0031-00	20.6	0.043
MR11-0009-00	9.0	0.072	MR11-0041-00	24.0	0.042
MR11-0010-00	10.0	0.065	MR11-0039-00	30.0	0.038
MR11-0011-00	11.0	0.060	MR11-0034-00	35.0	0.035

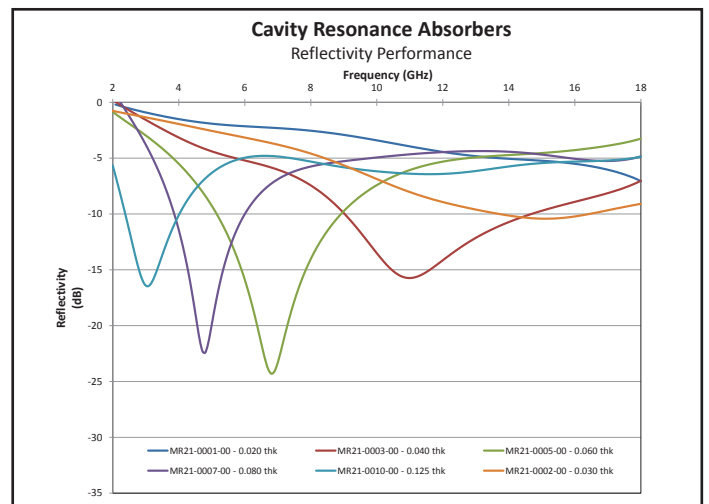


## Cavity Resonance Absorbers (MR2 Series)

Cavity Resonance Absorbers are designed to exhibit high loss and are intended to be applied to metal surfaces inside microwave cavities to reduce the Q of the cavity. Cavity Resonance Absorbers attenuate energy at normal and high angles of incidence at frequencies from 1 GHz to 40 GHz.

Performance Specifications			
Thicknesses:	0.010" to 0.150"	Operating Temp (°F):	-60 to 375
RoHS Compliant:	Yes	Sheet Sizes:	12"x12", 24"x24"
UL94-V0 Rated:	Yes	PSA Available:	Standard with -01 suffix

Part Number	Frequency (GHz)	Thickness (in)	Part Number	Frequency (GHz)	Thickness (in)
MR21-0010-00	1-3	0.125	MR21-0003-00	9-14	0.040
MR21-0008-00	2-5	0.090	MR21-0002-00	13-17	0.030
MR21-0009-00	2-5	0.100	MR21-0001-00	14-18	0.020
MR21-0007-00	3-7	0.080	MR21-0012-00	16-26	0.010
MR21-0006-00	4-7	0.070	MR42-0008-00	0.5-18	0.080
MR21-0005-00	5-9	0.060	MR42-0007-00	0.8-18	0.040
MR21-0004-00	6-11	0.050			



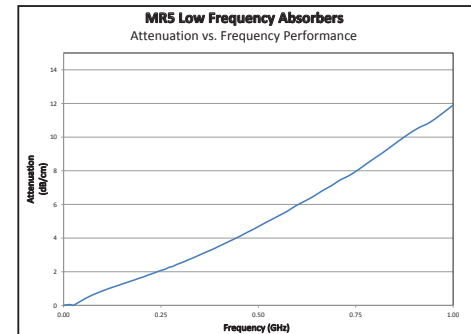
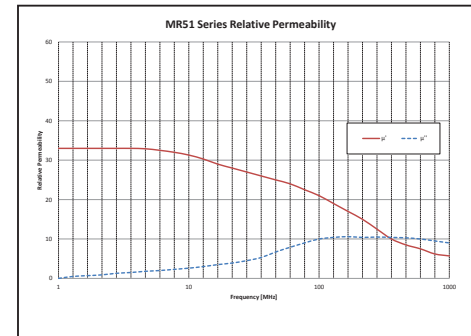
# RF ABSORBERS

## Low Frequency Absorbers (MR5 Series)

MAST Technologies' Low Frequency EMI Absorber product series is a magnetically loaded sheet stock having high loss at sub-microwave frequencies. Low Frequency Absorbers are designed with shaped magnetic particles that exhibit high permeability at frequencies from 500 MHz to 4 GHz. The Low Frequency Absorber product line is the thinnest of the MR series products, with standard thicknesses of 0.006", 0.010", 0.020" and 0.040; other thicknesses and configurations are also available.

Part Number	Frequency (GHz)	Thickness (in)
MR51 0001-00	0.1-4.0	0.006
MR51 0003-00	0.1-4.0	0.010
MR51 0002-00	0.05-4.0	0.020
MR51 0006-00	0.05-4.0	0.040

Performance Specifications			
Thicknesses:	0.006" to 0.040"	Operating Temp (°F):	-60 to 250
RoHS Compliant:	Yes	Sheet Sizes:	12"x12", 12"x24"
UL94-V0 Rated:	Yes	PSA Available:	Standard with -02 suffix

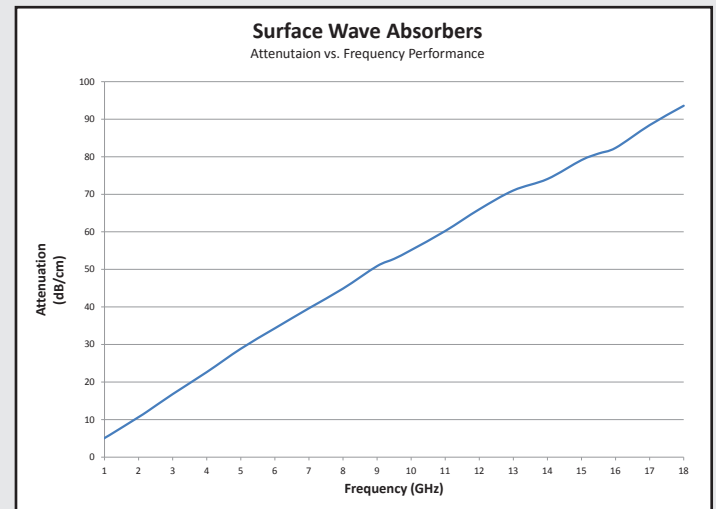


## Surface Wave Absorbers (MR3 Series)

Surface Wave Absorbers are designed to exhibit the highest loss and are intended to be applied to metal surfaces for traveling or surface wave attenuation. Surface Wave Absorbers attenuate traveling wave energy at frequencies from 1 GHz to 40 GHz.

Performance Specifications			
Thicknesses:	0.010" to 0.150"	Operating Temp (°F):	-60 to 375
RoHS Compliant:	Yes	Sheet Sizes:	12"x12", 24"x24"
UL94-V0 Rated:	Yes	PSA Available:	Standard with -01 suffix

Part Number	Frequency (GHz)	Thickness (in)	Part Number	Frequency (GHz)	Thickness (in)
MR31-0010-00	1-3	0.125	MR31-0005-00	4-7	0.060
MR31-0008-00	2-4	0.090	MR31-0004-00	5-8	0.050
MR31-0009-00	2-4	0.100	MR31-0003-00	8-12	0.040
MR31-0006-00	3-6	0.070	MR31-0002-00	10-14	0.030
MR31-0007-00	3-6	0.080	MR31-0001-00	14-18	0.020

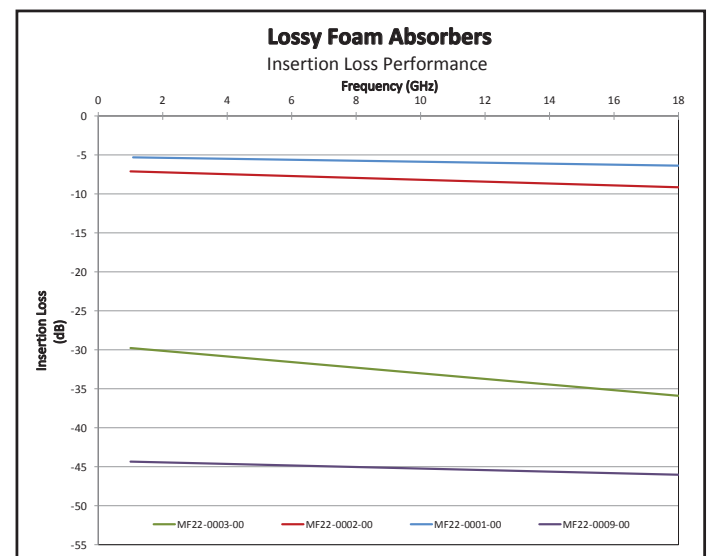


## Lossy Foam Absorbers (MF2 Series)

MAST Technologies' Lossy Foam Absorber product series is a lightweight conductive carbon impregnated sheet stock providing broadband insertion loss at microwave frequencies. Lossy Foam Absorbers are designed with a constant coating to exhibit high insertion loss. Lossy Foam absorbers are the lowest cost solution for attenuating energy at frequencies from 1 GHz to 100 GHz.

Part Number	Frequency (GHz)	Thickness (in)
MF22-0001-00	10-18	0.125
MF22-0002-00	6-18	0.250
MF22-0003-00	2-18	0.500
MF22-0009-00	0.7-18	1.0
MF22-0014-00	0.5-18	1.5

Performance Specifications			
Thicknesses:	0.125" - 2.0"	Operating Temp (°F):	-60 to 250
RoHS Compliant:	Yes	Sheet Sizes:	24"x24"
UL94-V0 Rated:	No	PSA Available:	Standard with -01 suffix



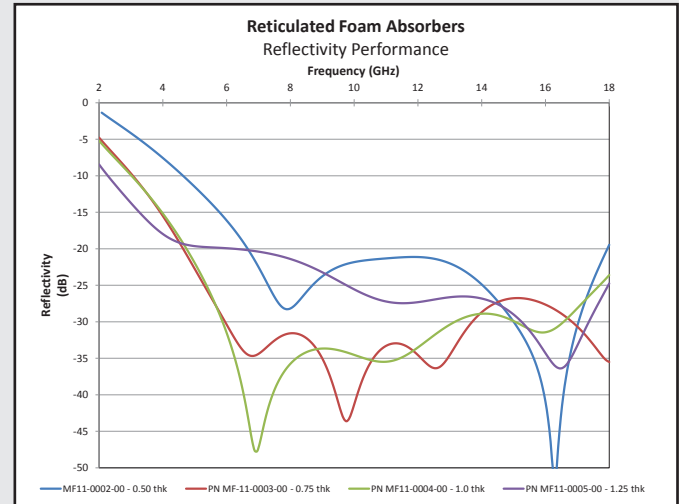
# SPECIALTY ABSORBING MATERIALS

## Reticulated Foam Absorbers (MF1 Series)

MAST Technologies' Reticulated Foam Absorber product series is a light-weight conductive carbon loaded sheet stock providing broadband loss at microwave frequencies. Reticulated Foam Absorbers are designed with a continuous gradient coating to exhibit high reflection loss and are intended to be applied to metal surfaces inside microwave cavities, housings, radomes, network enclosures, or antennae. Reticulated Foam Absorbers attenuate energy at normal and high angles of incidence at frequencies from 1 GHz to 100 GHz.

Part Number	Frequency (GHz)	Thickness (in)
MF11-0002-00	8-40	0.500
MF11-0003-00	6-40	0.750
MF11-0004-00	5-40	1.000
MF11-0005-00	4-40	1.250

Performance Specifications			
Thicknesses:	0.375" – 2.5"	Operating Temp (°F):	-60 to 250
RoHS Compliant:	Yes	Sheet Sizes:	24"x24"
UL94-V0 Rated:	No	PSA Available:	Standard with -01 suffix

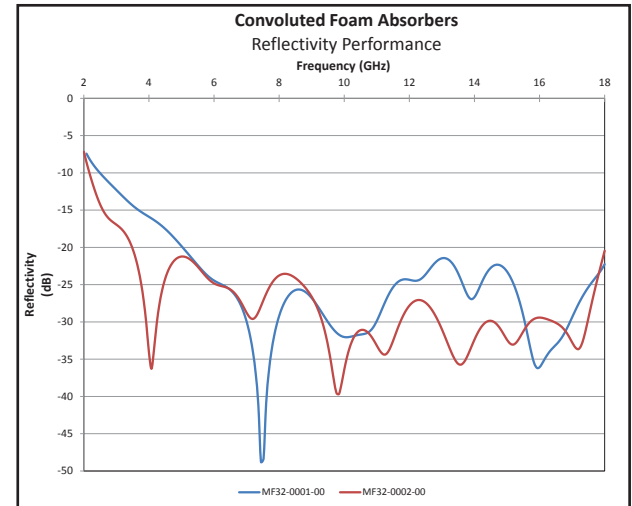


## Convuluted Foam Absorbers (MF3 Series)

MAST Technologies' Convuluted Foam Absorber product series is a lightweight conductive carbon impregnated sheet stock providing broadband reflection loss at microwave frequencies. Due to the shape of the cones on Convuluted Foam Absorbers, they exhibit high reflection loss and are intended to be applied to metal surfaces inside test boxes, housings, radomes, network enclosures, or antennae. Convuluted Foam Absorbers attenuate energy at normal and high angles of incidence at frequencies from 1 GHz to 100 GHz.

Part Number	Frequency (GHz)	Thickness (in)
MF32-0001-00	10-100	1.500
MF32-0003-00	4-40	3.000

Performance Specifications			
Thicknesses:	1.5" – 4.0"	Operating Temp (°F):	-60 to 250
RoHS Compliant:	Yes	Sheet Sizes:	24"x24"
UL94-V0 Rated:	N	PSA Available:	Standard with -01 suffix



## Absorber Compounds (MC10 Series)

MAST Technologies' absorptive compounds are magnetically loaded RF absorber / microwave absorber materials fabricated to be electrically equivalent to the MAST Technologies MR2 Cavity Resonance sheet products, or can be custom tailored to a specific electrical performance. The materials can be manufactured using one or two part systems in a variety of viscosities. Absorber caulk can be used for prototyping and test, or in production via automated dispensing systems.

### Typical Applications:

- Potting Compound
- Electrical Encapsulant
- Form-In-Place
- Caulk
- Sheet Seams

### Product Packages:

- SEM-Kits: 1.5, 2.5, 6, 8 oz.
- Quart
- Gallon
- 5 gal Pail



Part Number	Frequency (GHz)
MC10-0014-03	-20 dB @ 6 GHz (0.070")
MC10-0018-03	-20 dB @ 10 GHz (0.065")

# EMI SHIELDING SOLUTIONS

## MAST-O-Shield™ Conductive Elastomers (ME1 Series)

MAST Technologies' MAST-O-Shield™ solid silicone elastomers are specially impregnated with electrically conductive fillers to provide shielding against electromagnetic interference (EMI). These silicone based elastomers offer EMI shielding for extended time and temperature exposure applications while resisting compression set. The nickel graphite impregnated materials offer a moderate cost shielding material that provides excellent shielding effectiveness for aluminum and stainless steel housing gaskets. These materials are available in sheet stock, die-cut, or custom molded forms.

Typical Properties by Compound				
	Test Method	SNIG45	SNIG55	SNIG65
Elastomer Type		Silicone	Silicone	Silicone
Conductive Filler		Nickel/Graphite	Nickel/Graphite	Nickel/Graphite
Sheet Thickness (in)		0.020 – 0.125	0.020 – 0.125	0.020 – 0.125
Volume Resistivity (ohm-cm max)	ASTM D991	0.1	0.1	0.1
Hardness (Shore A)	ASTM D2240	45 ±7	55 ±7	65 ±7
Specific Gravity	ASTM D297	2.0	2.2	2.3
Tensile Strength (PSI)	ASTM D412	300	300	300
Elongation (%)	ASTM D412	300	300	300
Tear Strength Die B	ASTM D624	65	65	65
Color		Dark Grey	Dark Grey	Dark Grey

Part Number	Compound	Thickness (in)
ME11-0001-00	SNIG45	0.032
ME11-0002-00	SNIG45	0.062
ME11-0003-00	SNIG45	0.093
ME11-0004-00	SNIG45	0.125
ME11-0005-00	SNIG55	0.032
ME11-0006-00	SNIG55	0.062
ME11-0007-00	SNIG55	0.093
ME11-0008-00	SNIG55	0.125
ME11-0009-00	SNIG65	0.032
ME11-0010-00	SNIG65	0.062
ME11-0011-00	SNIG65	0.093
ME11-0012-00	SNIG65	0.125

## Electrically Conductive Compound (MC10 Series)

MAST Technologies' suite of conductive caulk and ink materials can meet a variety of demanding electrical and environmental specifications. MAST utilizes electrically conductive fillers to achieve specific surface or volume conductivities in a variety of different binder types and viscosities. MAST Technologies has standard off the shelf products but specializes in customizing these materials for targeted applications, levels of resistivity, and environmental attributes.



Part Number	Volume Resistivity	Elastomer	Filler	Type
MC10-0019-03	<100mΩ-cm	Silicone	Nickel/Graphite	Caulk

## Electrically Resistive Compounds (MC10 Series)

MAST Technologies' suite of resistive caulk and ink materials can meet a variety of demanding electrical and environmental specifications. MAST utilizes resistive fillers to achieve specific surface or volume resistivities in a variety of different binder types and viscosities. MAST Technologies has standard off the shelf products but specializes in customizing these materials for targeted applications, levels of resistivity, and environmental conditions.



Part Number	Compound Type	Resin Type	Volume Resistivity (Ω-cm)
MC10-0016-01	Caulk	Silicone	25
MC10-0017-01	Caulk	Silicone	50
MT-3 Series	Water Based Ink	Latex	100-1000
MT-10 Series	Ink	Phenolic	200-1000
MTL-21 Series	Water-Based Ink	Phenolic	200-1000
MT-29 Series	Ink	Polyimide	200-1000

### Typical Applications:

- Concealment
- Sprayable Paint
- Caulk
- RF Components
- Resistive Ink

### Product Packages:

- SEM-Kits: 1.5, 2.5, 6, 8 oz.
- Quart
- Gallon
- 5 gal Pail
- 30 gal Drum





## MANUFACTURING OPERATIONS

MAST Technologies' manufacturing operations are centered in its San Diego, California, USA state of the art manufacturing facility. MAST Technologies continues to invest in the latest manufacturing technologies providing the following in house production and test capabilities:

- Compression Molding
- Liquid Injection Molding
- Elastomer Compounding
- Two Roll Milling
- Planetary Mixing
- Ball Milling
- High Shear Dispersion
- Spray Coating Application
- Dip Coating Application
- Die Cutting
- Kiss Cutting



MAST Technologies' complete in-house capabilities allow for quick turn prototypes and high volume production while maintaining full accountability and quality. In house die cutting capability allows for MAST to produce high precision die cut and kiss cut parts either in small volume or in mass production.



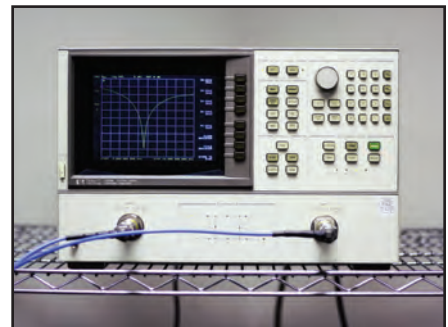
## QUALITY

At MAST Technologies, quality begins with product design. Every new design, raw material, manufacturing process, quality inspection, and shipment is held to the highest quality control standards. MAST Technologies believes that quality is not an opportunity, but rather an expectation.

MAST Technologies works closely with customers to establish a quality control program for their specific needs while adhering to the ISO 9001:2008 and AS9100 standards.

MAST Technologies has invested in precision measurement equipment and tools for in process and final product quality control testing. Some of our test capabilities are:

- Vector Network Analyzer (0.2-20 GHz)
- NRL Arch Testing (0.7 – 20 GHz)
- Transmission Tunnel Testing (0.7 – 20 GHz)
- 7mm Airline Testing
- Bulk Resistivity Testing
- Universal Tester - Tensile, Elongation & Tear
- Precision Thickness Mapping
- Durometer
- Box Furnace (RT - 2000°F)
- Hegman Grind Gauge
- Viscometer



1S09001:2008, AS9100C Certified. ITAR REGISTERED.



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